

DORMER OFFERS



DRILL SETS



A095

HSS TiN Straight Shank Jobber Drill Set

- HSS A002 TiN Coated Jobber Drills for general machining applications up to x4 diameter
- Supplied in a robust plastic case
- Titanium Nitride tip coating (2.0mm and above) not only minimises wear & increases tool life, but also allows increased performance
- Features self-centring split-point for excellent positional accuracy and hole quality
- Improved flute geometry for rapid chip evacuation
- Manufactured to BS328/DIN338 standards

Code	Pieces	Size Range	Price
A09518	29 Piece	1/16 inch - 1/2 inch x 1/64 inch	£84.99
A095204	25 Piece	1.0mm - 13.0mm x 0.5mm	£74.99
A095206	29 Piece	1.0mm-13.0mm x 0.5mm +3.3mm, 4.2mm, 6.8mm, 10.2mm	£84.99

£69.⁹⁹

L115101



14PC HSS TiN Coated Jobber Drill & HSS Straight Flute Hand Tap Set (plastic case)

- Contains 7 x E500 HSS ISO Hand Taps & equivalent A002 HSS TiN Coated Jobber Drills
- Taps included = M3, M4, M5, M6, M8, M10, M12
- Contains x7 E500-NO3 plug variant straight flute hand taps
- Drills included = 2.5, 3.3, 4.2, 5.0, 6.8, 8.5, 10.2

FREE bottle
of SUPERCUT

worth £14.99
with every
order!

HSS Straight Shank Jobber Drill Set in robust plastic case

- Sets of metric & imperial HSS A100 Jobber Drills for general machining applications up to x4 diameter
- Supplied in robust plastic cases A100 Drills have a Silver ring for easy tool identification and your guarantee of Dormer quality
- 118° point angle
- Steam tempered finish for improved wear resistance
- Manufactured to BS328/DIN338 standards

Code	Pieces	Size Range	Price
A19018	29 Piece	1/16 inch - 1/2 inch x 1/32 inch	£79.99
A190201	19 Piece	1.00mm-10.00mm x 0.5mm	£33.99
A190204	25 Piece	1.00mm - 13.00mm x 0.5mm	£69.99



A190

All offer prices are correct at the time of print and are strictly whilst stocks last. Prices are subject to VAT at the current rate. E&OE.

DRILLING

HSS TiN Straight Shank Jobber Drill (A002)

- HSS TiN Coated Jobber Drill for general machining applications up to x4 diameter
- Titanium Nitride tip coating (2.0mm and above) not only minimises wear and increases tool life, but also allows increased performance
- Features self-centring split-point for excellent positional accuracy and hole quality
- Improved flute geometry for rapid chip evacuation
- Manufactured to BS328/DIN338 standards
- Available in sizes up to 16.0mm

Benefits

Marking

Readable, marked on the tool for easy identification.

Helix

Optimised for greater stiffness across diameter range.

Finish

Bright body improves performance on ductile materials.

Ground Tool

All surfaces ground for consistent precision.

Point Design

Efficient cutting action, reduced axial force, accurate centering.



Scan the QR code for more information on Dormer's A002 HSS Drill.

Coating

Titanium nitride resists flank and crater wear and has low friction, promoting increased cutting speeds.

Web Design

Optimised strength and rigidity, easy to feed.

Flutes

Improved flute geometry for efficient chip form and evacuation.

Code	Pack Price	Code	Pack Price
A002			
A0021.0	£11.20	A0026.8	£25.50
A0021.5	£9.80	A0027.0	£27.00
A0022.0	£8.00	A0027.5	£28.60
A0022.5	£9.10	A0025/16	£31.20
A0023.0	£9.10	A0028.0	£31.60
A0021/8	£9.10	A0028.5	£36.00
A0023.2	£10.40	A0028.9	£45.40
A0023.3	£9.40	A0029.5	£45.40
A0023.5	£11.10	A0023/8	£45.40
A0024.0	£11.80	A00210.0	£49.60
A0024.2	£12.20	A00210.2	£31.70*
A0024.5	£14.00	A00210.3	£33.00*
A0023/16	£13.00	A00210.5	£32.10*
A0025.0	£14.60	A00211.0	£36.90*
A0025.5	£19.40	A00211.5	£39.40*
A0026.0	£18.80	A00212.0	£42.80*
A0021/4	£20.80	A00212.5	£46.70*
A0026.5	£23.60	A00213.0	£50.90*

Pack quantity 10 unless otherwise stated (*Pack quantity 5)

£9.⁹⁹

A08910

5PC A002 TiN Coated Jobber Drill Set with Self Centering Point

- Excellent performance in a wide range of materials
- Supplied in robust, attractive plastic case
- Contains: A002 HSS TiN Coated Jobber Drills: 4.0, 5.0, 6.0, 8.0 & 10.0mm

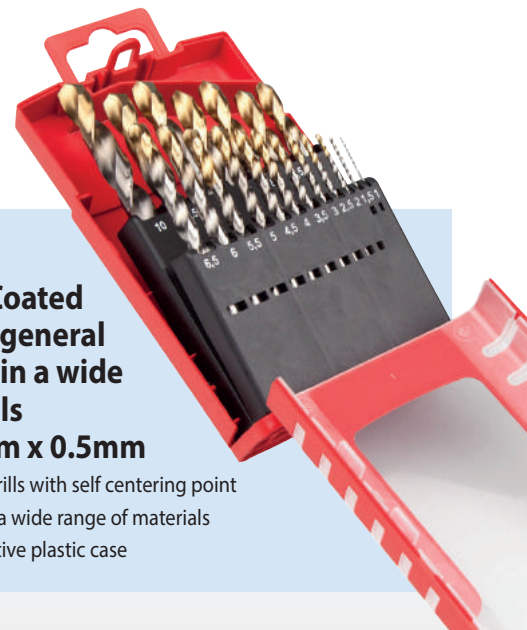


£32.⁹⁹

A087201

19 PC A002 TiN Coated Jobber Drills for general purpose drilling in a wide range of materials 1.00mm - 10.0mm x 0.5mm

- A002 TiN coated jobber drills with self centering point
- Excellent performance in a wide range of materials
- Supplied in robust, attractive plastic case





HSS Straight Shank Jobber Drill (A100)

- HSS Jobber Drill for general machining applications up to x4 diameter
- Silver ring for easy tool identification and your guarantee of Dormer quality
- 118° point angle
- Steam tempered finish for improved wear resistance
- Manufactured to BS328/DIN338 standards
- Available in sizes up to 20.0mm



HSCo Straight Shank Heavy Duty Jobber Drill (A777)

- HSCo Heavy Duty Straight Shank Jobber Drills for machining higher tensile & tougher materials up to x4 diameter
- 135° split point geometry aids durability and improves hole size, finish and quality
- Bronze finish for easy tool identification
- Manufactured to DIN338 standards
- Available in sizes up to 16.0mm



Scan the QR code to view Dormer Pramet's round tool product range.

M J Wilson offer a comprehensive range of HSS drills, please enquire for their full product portfolio and size range.



HSS Straight Shank Stub Drill (A120)

- HSS Stub Drill for general machining applications up to x2.5 diameter
- Ideal for use in portable drills, turrets and automatic lathes
- Features self-centring split-point for excellent positional accuracy and hole quality
- Manufactured to DIN1897 standards

Code	Pack Price	Code	Pack Price
A100		A777	
A1001.0	£10.20	A7771.0	£32.50
A1001.5	£9.00	A7771.5	£28.60
A1002.0	£7.20	A7772.0	£23.10
A1002.5	£8.20	A7772.5	£26.20
A1003.0	£8.20	A7773.0	£26.20
A1003.2	£9.40	A7773.2	£30.20
A1003.3	£8.60	A7773.3	£27.40
A1003.5	£10.00	A7773.5	£32.00
A1004.0	£10.60	A7774.0	£34.00
A1004.2	£11.20	A7774.2	£35.50
A1004.5	£12.70	A7774.5	£40.40
A1005.0	£13.20	A7775.0	£42.40
A1005.5	£17.60	A7775.5	£56.20
A1006.0	£17.20	A7776.0	£54.80
A1006.5	£21.40	A7776.5	£68.20
A1006.8	£23.20	A7776.8	£74.00
A1007.0	£24.60	A7777.0	£78.40
A1007.5	£26.00	A7777.5	£83.00
A1008.0	£28.70	A7778.0	£91.80
A1008.5	£32.80	A7778.5	£104.40
A1009.0	£38.00	A7779.0	£121.40
A1009.5	£41.20	A7779.5	£131.60
A10010.0	£45.20	A77710.0	£144.00
A10010.2	£28.80*	A77710.2	£91.70*
A10010.3	£29.90*	A77710.5	£92.90*
A10010.5	£29.10*	A77711.0	£106.80*
A10011.0	£33.50*	A77711.5	£114.00*
A10011.5	£35.70*	A77712.0	£124.20*
A10012.0	£39.00*	A77712.5	£135.40*
A10012.5	£42.40*	A77713.0	£147.40*
A10013.0	£46.20*		

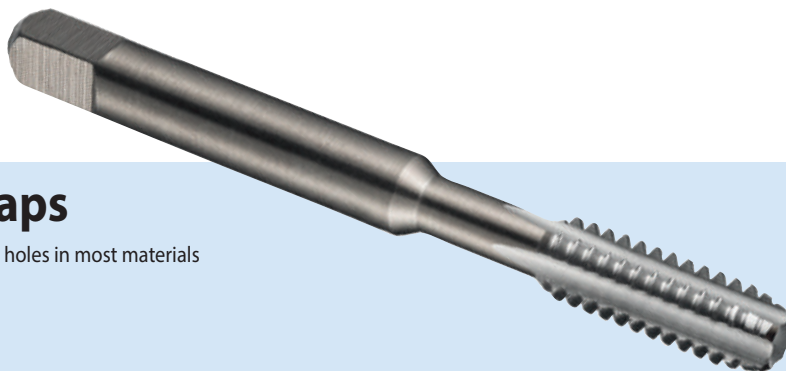
Pack quantity 10 unless otherwise stated (*Pack quantity 5)



HSS Straight Shank Long Series Drill (A110)

- HSS Long Series Drill for general machining applications up to x6 diameter
- Ideal for deeper hole drilling or where a slightly longer reach is required
- Steam tempered finish for improved wear resistance
- Manufactured to DIN340 standards

TAPPING



High Quality HSS Hand Taps

- Versatile general purpose taps for threading blind or through holes in most materials
- Suitable for hand or machine use
- All sizes available in bottom, second or taper lead
- Manufactured to ISO529 standards

E500 (M)	E513 (MF)	E515 (UNC)	E524 (UNF)	E547 (BSP G)
Available in sizes M1-M56	Available in sizes M3-M50	Available in sizes 1-64-2	Available in sizes 0-80-1.1/2	Available in sizes 1/8-2

Code	Price	Code	Price	Code	Price	Code	Price
E500M3NO1	£6.92	E513M3X.35NO1	£9.92	E5156-32NO1	£7.88	E5246-40NO1	£9.06
E500M3NO2	£6.92	E513M3X.35NO2	£9.92	E5156-32NO2	£7.88	E5246-40NO2	£9.06
E500M3NO3	£6.92	E513M3X.35NO3	£9.92	E5156-32NO3	£7.88	E5246-40NO3	£9.06
E500M4NO1	£6.12	E513M4X.5NO1	£8.78	E5158-32NO1	£7.74	E5248-36NO1	£8.96
E500M4NO2	£6.12	E513M4X.5NO2	£8.78	E5158-32NO2	£7.74	E5248-36NO2	£8.96
E500M4NO3	£6.12	E513M4X.5NO3	£8.78	E5158-32NO3	£7.74	E5248-36NO3	£8.96
E500M5NO1	£6.84	E513M5X.5NO1	£9.82	E51510-24NO1	£8.16	E52410-32NO1	£9.38
E500M5NO2	£6.84	E513M5X.5NO2	£9.82	E51510-24NO2	£8.16	E52410-32NO2	£9.38
E500M5NO3	£6.84	E513M5X.5NO3	£9.82	E51510-24NO3	£8.16	E52410-32NO3	£9.38
E500M6NO1	£6.74	E513M6X.75NO1	£9.70	E51512-24NO1	£10.76	E52412-28NO1	£12.44
E500M6NO2	£6.74	E513M6X.75NO2	£9.70	E51512-24NO2	£10.76	E52412-28NO2	£12.44
E500M6NO3	£6.74	E513M6X.75NO3	£9.70	E51512-24NO3	£10.76	E52412-28NO3	£12.44
E500M8NO1	£7.82	E513M8X1.0NO1	£11.24	E51514NO1	£7.66	E52414NO1	£8.84
E500M8NO2	£7.82	E513M8X1.0NO2	£11.24	E51514NO2	£7.66	E52414NO2	£8.84
E500M8NO3	£7.82	E513M8X1.0NO3	£11.24	E51514NO3	£7.66	E52414NO3	£8.84
E500M10NO1	£9.20	E513M10X1.25NO1	£13.18	E515516NO1	£8.92	E524516NO1	£10.20
E500M10NO2	£9.20	E513M10X1.25NO2	£13.18	E515516NO2	£8.92	E524516NO2	£10.20
E500M10NO3	£9.20	E513M10X1.25NO3	£13.18	E515516NO3	£8.92	E524516NO3	£10.20
E500M12NO1	£12.58	E513M12X1.25NO1	£18.08	E51538NO1	£10.84	E52438NO1	£12.52
E500M12NO2	£12.58	E513M12X1.25NO2	£18.08	E51538NO2	£10.84	E52438NO2	£12.52
E500M12NO3	£12.58	E513M12X1.25NO3	£18.08	E51538NO3	£10.84	E52438NO3	£12.52
E500M14NO1	£16.52	E513M12X1.5NO1	£18.08	E51512NO1	£14.12	E52412NO1	£16.28
E500M14NO2	£16.52	E513M12X1.5NO2	£18.08	E51512NO2	£14.12	E52412NO2	£16.28
E500M14NO3	£16.52	E513M12X1.5NO3	£18.08	E51512NO3	£14.12	E52412NO3	£16.28
E500M16NO1	£18.92	E513M16X1.5NO1	£27.12	E51558NO1	£21.52	E52458NO1	£24.76
E500M16NO2	£18.92	E513M16X1.5NO2	£27.12	E51558NO2	£21.52	E52458NO2	£24.76
E500M16NO3	£18.92	E513M16X1.5NO3	£27.12	E51558NO3	£21.52	E52458NO3	£24.76

All Dormer Hand Taps are available in either Taper, Second or Plug variants

Ordering Hand Taps

NO1 = Taper	
NO2 = Second	
NO3 = Plug	
NO6 = Set of 3 (NO1, NO2, NO3)	

Available as a 3PC set, E500M3NO6



Code	Price
E547 BSP (G)	
E5471/8NO1	£10.62
E5471/8NO2	£10.62
E5471/8NO3	£10.62
E5471/4NO1	£14.18
E5471/4NO2	£14.18
E5471/4NO3	£14.18
E5473/8NO1	£21.08
E5473/8NO2	£21.08
E5473/8NO3	£21.08
E5471/2NO1	£29.80
E5471/2NO2	£29.80
E5471/2NO3	£29.80
E5473/4NO1	£44.40
E5473/4NO2	£44.40
E5473/4NO3	£44.40

HSS-E-PM ISO Spiral Point Metric Coarse Machine Tap, Blue Finish (E001)

- Multi-application spiral point (for through holes) machine taps offering superb performance in a wide range of materials.
- Manufactured from a unique powder metallurgy tool steel different from any other HSS-E-PM.
- Provide unbeatable combination of toughness and edge strength, allowing taps to perform at higher cutting temperatures while offering excellent performance and tool life.
- Capable of out-performing traditional HSS machine taps by up to 300% (independent trials).

Code	Price
E001 (M-SP)	
E001M3	£10.98
E001M4	£11.16
E001M5	£11.76
E001M6	£11.86
E001M8	£13.50
E001M10	£16.44
E001M12	£21.04
E001M14	£29.48
E001M16	£30.24
E001M20	£46.40

HSS-E-PM ISO Spiral Flute Metric Coarse Machine Tap, Blue Finish (E003)

- Multi-application spiral flute (for blind holes) machine taps offering superb performance in a wide range of materials.
- Manufactured from a unique powder metallurgy tool steel different from any other HSS-E-PM.
- Provide unbeatable combination of toughness and edge strength, allowing taps to perform at higher cutting temperatures while offering excellent performance and tool life.
- Capable of out-performing traditional HSS machine taps by up to 300% (independent trials).

Code	Price
E003 (M-SF)	
E003M3	£12.10
E003M4	£12.28
E003M5	£12.96
E003M6	£13.04
E003M8	£14.86
E003M10	£18.08
E003M12	£23.12
E003M14	£32.44
E003M16	£33.20
E003M20	£50.80

SUPERCUT

Supercut High Performance

- Chlorine free and compatible with water based process fluids
- Economical to use with one-shot applications
- Medium viscosity and Sulphurised EP package that protects tools from premature wear and built up edge
- Wide range of machining and fabrication work
- Improves surface finish that eliminates re-work or post finishing operations
- Optimisation of process cycle times where higher speeds and feeds can be sought



Supercut Original, Aerosol and Compound

- Excellent cutting performance
- High viscosity formula, excellent adhesion to the tool
- Low odour solvent free formula
- Can be used on all metals
- Mineral oil free
- Increased tool life, better surface finishes and closer tolerances
- Economical to use
- Supercut Aerosol and Compound have a Chlorine, Sulphur and Phosphorous free formula
- Rationalisation onto one grade
- Milder to the skin
- Less risk of corrosion or staining
- Biodegradable ingredients
- Chlorine, Sulphur and Phosphorous free formula
- Environmentally friendly
- Advantages for industries where chlorine can present problems i.e. nuclear and aerospace
- Less risk of corrosion or staining

Supercut	Code	Price
Original	2F7830400G	£14.99
High Performance	2F7830340CF	£15.99
Compound	2F7830450G	£16.99
Aerosol	2F7830300ML	£14.99

TAPPING

Duo Pack

2pc set featuring tap & pre-hole drill in one convenient package

- NEW 2-piece set featuring metric tap & pre-drill hole in one convenient package
- Makes selection of tap and correct pre-hole drill simple
- Brand new packaging concept features twist-lock closure and transparent lid
- Features the A002 split point jobber drill and a choice of ISO hand or ISO/DIN machine taps for both through or blind holes

Code	Price
L000	
L000E500M3NO2XA002	£7.98
L000E500M4NO2XA002	£7.36
L000E500M5NO2XA002	£8.36
L000E500M6NO2XA002	£8.56
L000E500M8NO2XA002	£10.80
L000E500M10NO2XA002	£13.34
L000E500M12NO2XA002	£18.90



HSS Metric Coarse Combination Drill & Straight Flute Tap (E650)

- HSS Combination Drill Tap for single operation drilling/threading holes in most materials
- Suitable for use in reversible, variable speed power tools
- Also available as a set of 6 (L126)
- Manufactured to ISO standards

Code	Price
E650 (M)	
E650M3	£22.88
E650M4	£23.32
E650M5	£24.60
E650M6	£24.64
E650M8	£28.12
E650M10	£34.20
E650M12	£44.00



COUNTERSINKS & SCREW EXTRACTORS

HSS Countersink with Tri-Flat - 90°

- Designed to chamfer holes to accommodate standard fasteners with 90° heads
- 3 Flute, bright finish, ground all over
- Can also be used as a de-burring tool



Code	Price
Countersinks	
G1066.3	£18.18
G1068.3	£19.13
G10610.4	£21.90
G10612.4	£24.70
G10616.5	£31.05
G10620.5	£42.15
G10625.0	£61.00
Set	
G2364	£99.99

6pc Countersink set (G236)

- Contains 6 x G136 HSS 90° Countersinks
- Countersinks included = 6.3mm, 8.3mm, 10.4mm, 12.4mm, 16.5mm, 20.5mm



Carbon Steel M100 Screw Extractor

- Set A contains: 1,2,3,4,5 screw extractors
- Set B contains: 1,2,3,4,5 & 6 screw extractors

Code	Price
M101SETA	£22.99
M101SETB	£29.99

BURRS

Double Cut

- First choice for general machining
- Improves ease of control
- Increases metal removal rate
- Breaks swarf into small manageable pieces
- TiN coated burrs available as standard, aluminium geometry burrs available as standard



To view Dormer Pramet's burr range please scan the QR code to access the Dormer burr brochure.



5 PC Solid Carbide Rotary Burr Set

Contains 5 x Solid Carbide Burrs (9.6 x 6.0mm)

Styles Contained: Cylinder with End Cut (P803), Ball Nosed Cylinder (P805), Ball (P807), Oval (P809) & Pointed Tree (P813)

£45.99

P88001



P801 • Cylinder without Endcut



P803 • Cylinder with Endcut



P805 • Ball Nosed Cylinder



P807 • Ball



P811 • Ball Nosed Tree



P813 • Pointed Tree



P815 • Flame



P821 • Ball Nosed Cone

Order Code	Price
P8013.0X3.0	£3.74
P8016.3X3.0	£6.13
P8016.0X6.0	£6.40
P8018.0X6.0	£8.40
P8019.6X6.0	£9.00
P80112.7X6.0	£14.03
P80116.0X6.0	£17.66
P8033.0X3.0	£4.11
P8036.3X3.0	£6.74
P8036.0X6.0	£7.04
P8038.0X6.0	£9.19
P8039.6X6.0	£9.90
P80312.7X6.0	£15.45
P80316.0X6.0	£19.50
P8053.0X3.0	£3.74
P8056.3X3.0	£6.13
P8056.0X6.0	£7.45
P8058.0X6.0	£9.11
P8059.6X6.0	£10.05
P80512.7X6.0	£15.75
P80516.0X6.0	£19.84
P8073.0X3.0	£3.74
P8074.0X3.0	£9.00
P8076.3X3.0	£6.13
P8076.0X6.0	£6.84
P8078.0X6.0	£7.35
P8079.6X6.0	£8.21
P80712.7X6.0	£11.10
P80716.0X6.0	£13.76
P8113.0X3.0	£3.74
P8116.3X3.0	£6.13
P8116.0X6.0	£7.76
P8118.0X6.0	£9.15
P8119.6X6.0	£9.79
P81112.7X6.0	£14.48
P81116.0X6.0	£20.03
P8133.0X3.0	£3.74
P8136.3X3.0	£6.13
P8136.0X6.0	£7.76
P8138.0X6.0	£9.45
P8139.6X6.0	£10.46
P81312.7X6.0	£14.25
P81316.0X6.0	£19.80
P8153.0X3.0	£3.74
P8156.0X6.0	£7.76
P8158.0X6.0	£10.31
P8159.6X6.0	£17.81
P81512.7X6.0	£21.00
P81516.0X6.0	£28.95
P8213.0X3.0	£3.74
P8216.0X6.0	£7.95
P8218.0X6.0	£10.43
P8219.6X6.0	£12.53
P82112.7X6.0	£15.30
P82116.0X6.0	£30.15

BOLT REMOVAL KITS

Unique sets for the easy removal of broken bolts

How to use

- Use a right-handed straight grinder or drill
- Ensure that the bolt face mill is perpendicular to the broken bolt
- **Operation 1:** Create a flat surface using the P100 milling burr
- **Operation 2:** Use the P101 centering burr to create a guide for the drill point
- **Operation 3:** Drill a hole in the bolt for the screw extractor using A117
- **Operation 4:** Remove the bolt with the screw extractor X106X



This set contains:

1 Bolt Milling Burr (P100)

1 Bolt Centering Burr (P101)

1 Stub Drill HSS-Co (A117)

1 Screw Extractor (X106X)

Ordering Code	Description	Consists of	Net price
S-P102M6-M8	Bolt Removal Kit M6-M8	A1173.0, P1004.9, P1014.9, X106XM100NO2	£20.99
S-P102M8-M10	Bolt Removal Kit M8-M10	A1174.0, P1006.4, P1016.4, X106XM100NO3	£22.99
S-P102M10-M12	Bolt Removal Kit M10-M11	A1174.2, P1007.8, P1017.8, X106XM100NO3	£25.99
S-P102M12-M14	Bolt Removal Kit M12-M14	A1176.0, P1009.3, P1019.3, X106XM100NO4	£28.99
S-P102M14-M16	Bolt Removal Kit M14-M16	A1178.0, P10010.7, P10110.7, X106XM100NO5	£42.99



Scan the QR code to watch how to safely remove a broken bolt.



All offer prices are correct at the time of print and are strictly whilst stocks last. Prices are subject to VAT at the current rate. E&OE.

SHEFFIELD

E: sheffield@mjwilsongroup.com

T: 01142 420 825